GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - Gravity 2RK66

Standard Specification for Stainless and Heat Resisting Steels

Group - Ferrous Stainless Steel Alloys

Sub Group - Gravity 2RK66 Stainless and Heat Resisting Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel, Bars, Rods, Casting and Forging

Chemical Composition		
Carbon	C %	0.030 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	19.000 - 21.000
Molybdenum	Mo %	4.000 - 5.000
Nickel	Ni %	24.000 - 26.000
Copper	Cu %	1.500 max.
Other	Ot %	1.000 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or As-Cast or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	400 max.
Yield Strength in Mpa	200 min.
Elongation in %	25 min.
Reduction of Area in %	40 min.
Hardness in HB	130 - 230
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
10283 GX 2 NiCrMoCu 25-20-5	EN	European Union	Casting
10283 1.4584	EN	European Union	Casting
EN 10088-3 X 1 NiCrMoCu 25-20-5	UNI	Italy	Steel and Casting
EN 10088-1 X1NiCrMoCu 25-20-5	AFNOR NF	France	Steel
A 49-244 X2NiCrMoCu25-20	AFNOR NF	France	Steel and Tubing
SEW 400 X 1 NiCrMoCuN 25 20 5	DIN	Germany	Steel and Forging
EN 10088-3 X1NiCrMoCu25-20-5	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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